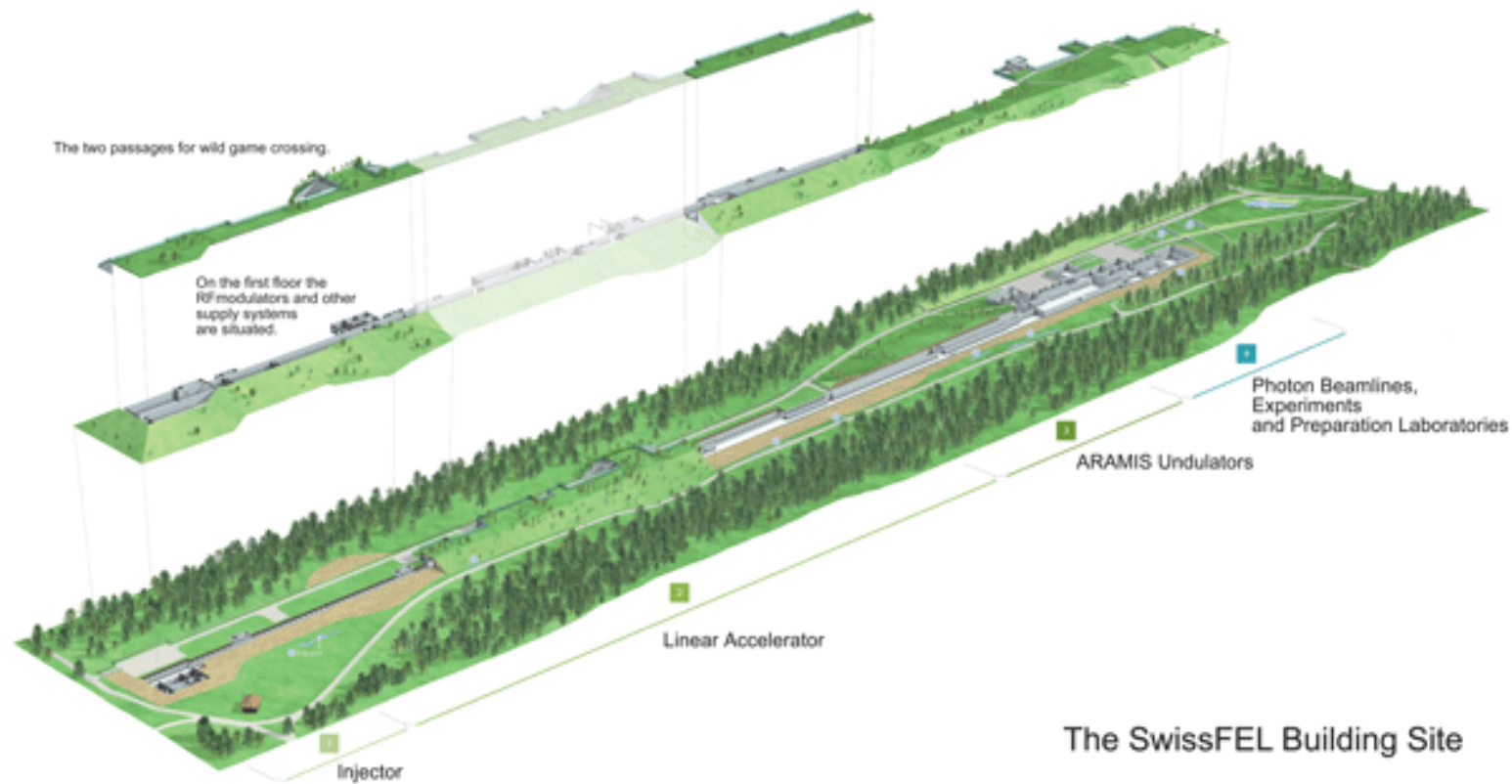




Wir schaffen Wissen – heute für morgen

**Paul Scherrer Institute, Switzerland**  
Dragutin Maier-Manojlovic,  
Embedded Software and Motion Control Systems  
**ICALEPCS 2015 - Melbourne, Australia**



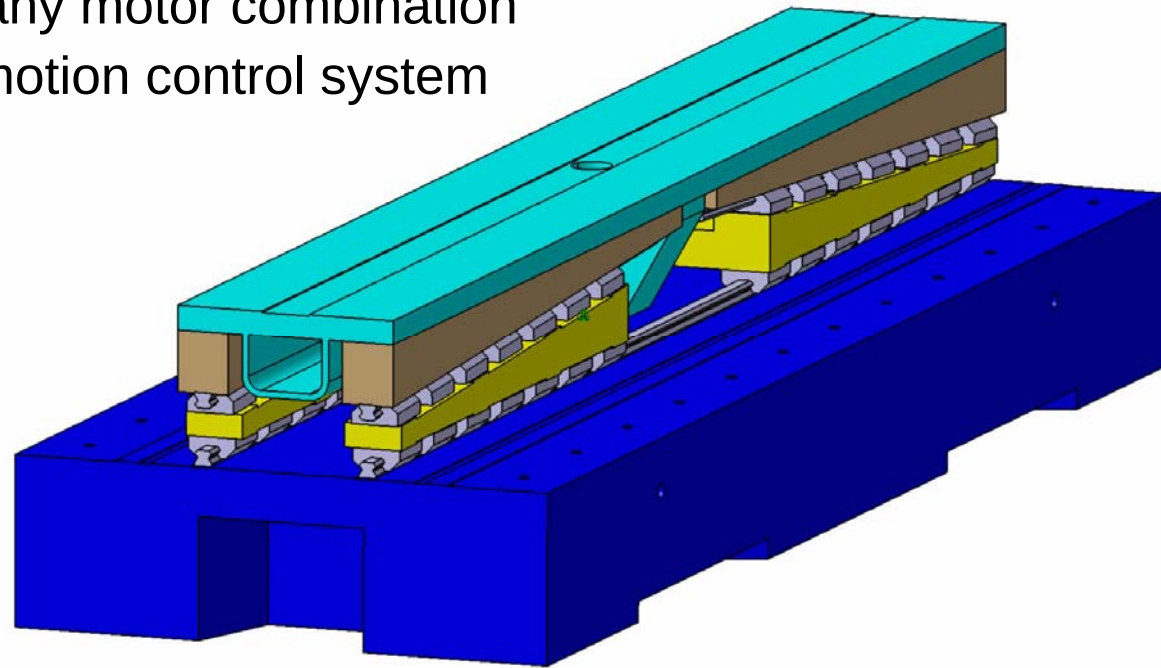
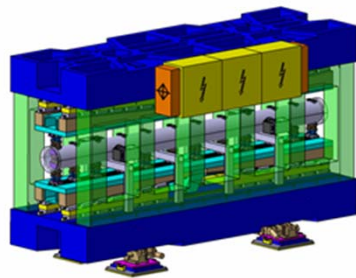
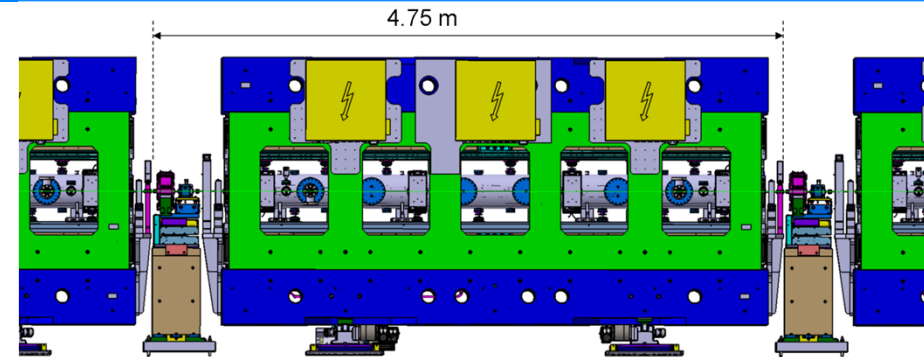
## Swiss Free Electron Laser SwissFEL



## Undulator Positioning Systems

### Local Synchronization

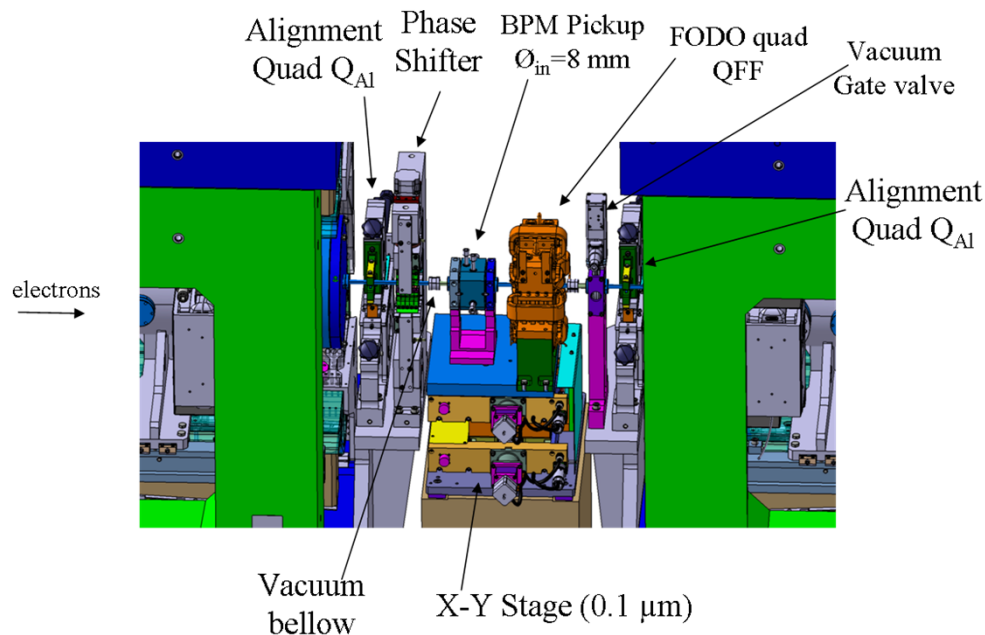
- Gap drive system with two wedges
- 1 Servomotor and absolute encoder per wedge
- Synchronisation of any motor combination
- Beckhoff PLC and motion control system
- EtherCAT fieldbus



## Positioning Systems

### Phasematcher/Phaseshifter

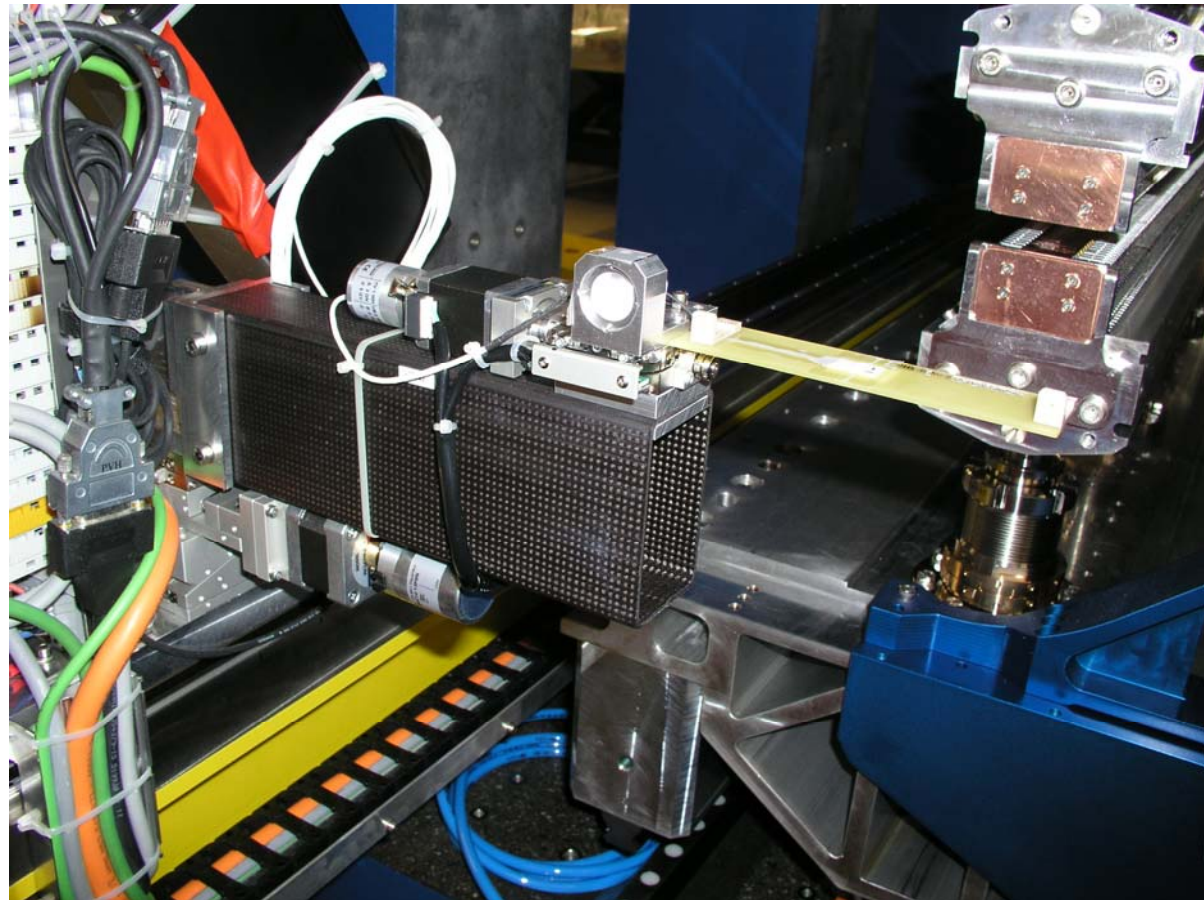
- 2 Steppermotors
- 2 Linear absolute encoders
- Local synchronisation of both motors
- Beckhoff PLC and motion control system
- Integrated in the Gap control box



## Undulator Positioning Systems

### Hallsensor stabilising system

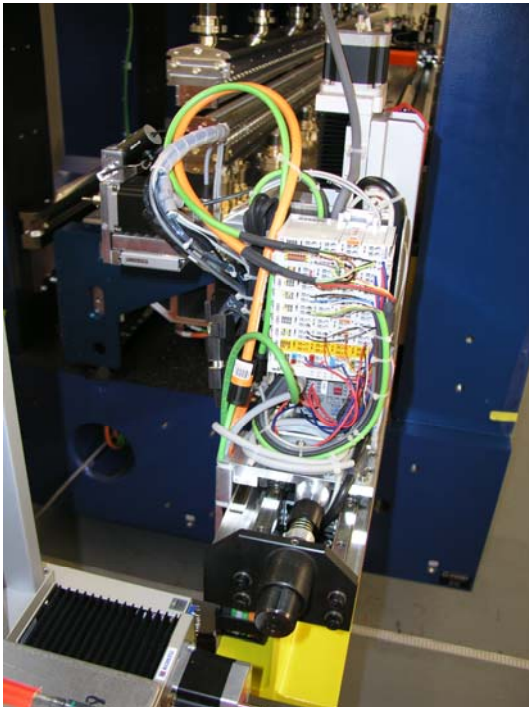
- 2 Laserbeams, 2 Pinholes and 2 PSDs (Position Sensitive Detectors)
- Correction with 3 Steppermotors in X / Z / roll angle
- Manual adjustment of pitch



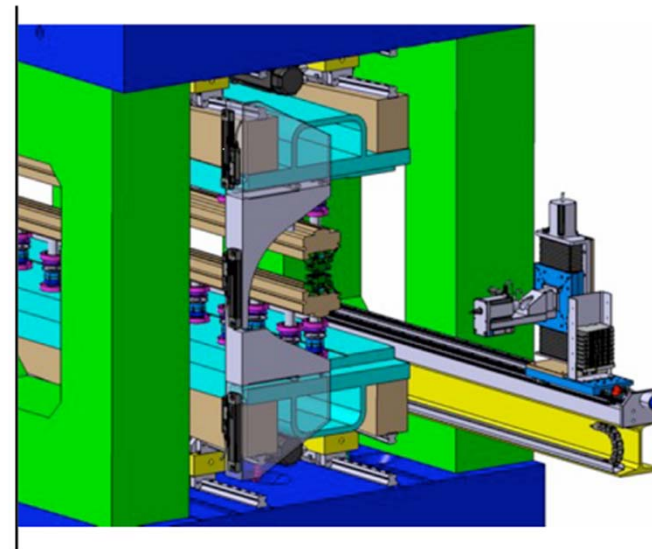
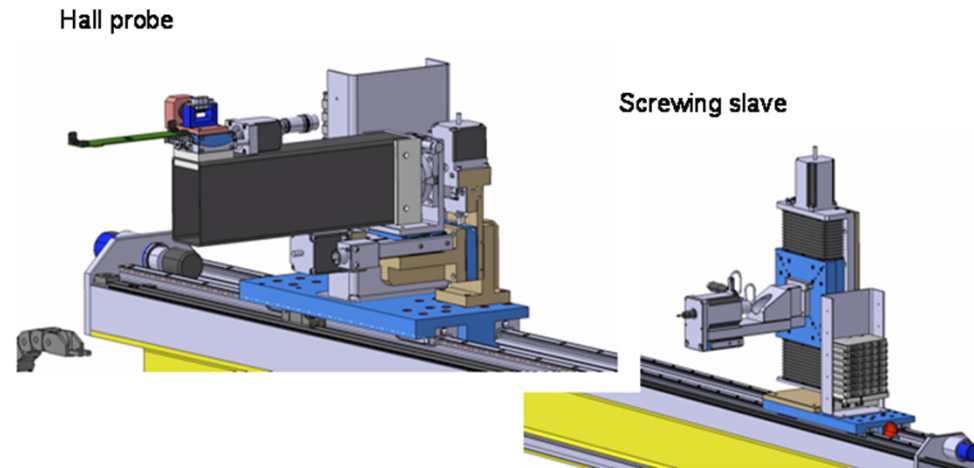
## Undulator Positioning Systems

### Robot screwdriver

- Automatized correction
- Using linear- and stepper motors
- Shared platform



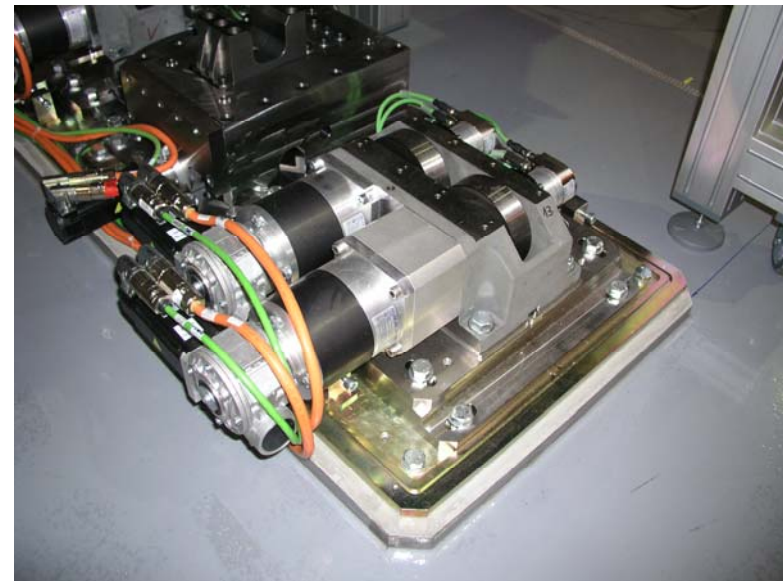
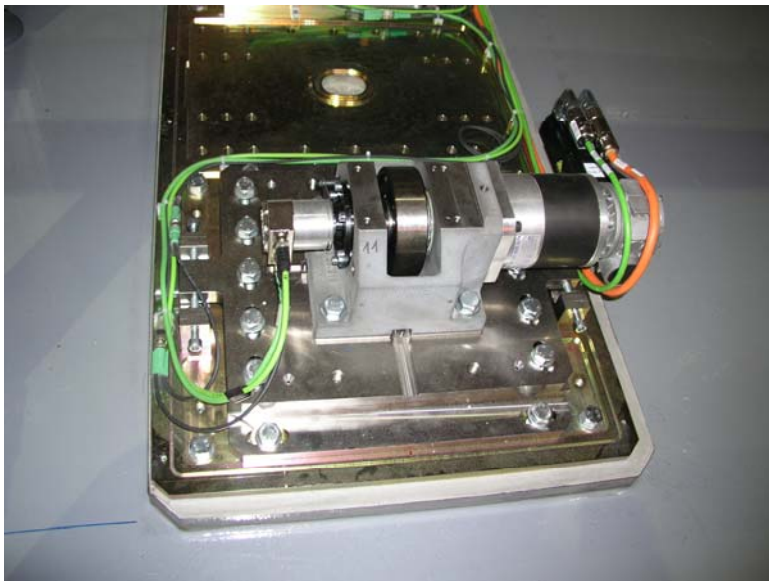
Hall probe and screwer on common linear motor



## Undulator Positioning Systems

### Movers

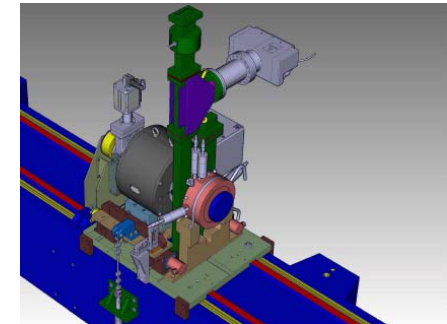
- Alignment of each undulator with respect to the electron beam
- 5 rotating camshafts with prisms
- 5 Servomotors and absolute encoders
- 5 possible directions: **vertical**, **transverse**, **pitch**, **yaw**, **roll**
- Calculation of each camshaft angle for the 5 possible movements
- Beckhoff PLC and motion control system



## Gun Solenoid Positioning System

### 5D Mover

- 5 possible directions:  
**vertical, transverse, pitch, yaw, roll**
- 5 excentric rotating camshafts
- 5 Servomotors and absolute encoders



G\_HEXGIR\_5Dbasic.ad1

### 5D GIRDER MOVER:

FIND1-MSOL10-AHG

MOVING: ☐ ☒ Extra

Out of range:

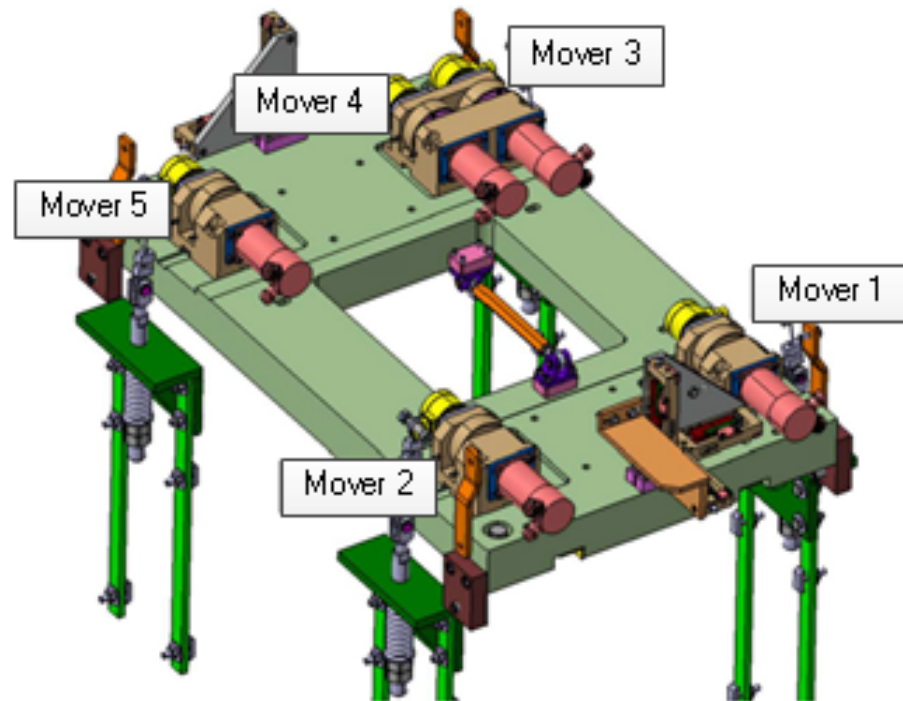
M1 ☐ M2 ☐ M3 ☐ M4 ☐ M5 ☐

V L H S R

Beam

| AXIS          | READBACK | SETPOINT | TWEAK       | SAVED |
|---------------|----------|----------|-------------|-------|
| X [mm]:       | 0.118    | 0.000    | < 0.01000 > | 0.000 |
| Y [mm]:       | 0.871    | 0.000    | < 0.01000 > | 0.000 |
| Z [mm]:       | 0.000    | 0.000    | < 0.01000 > | 0.000 |
| PITCH [mrad]: | 0.396    | 0.000    | < 0.01000 > | 0.000 |
| YAW [mrad]:   | -0.605   | 0.000    | < 0.01000 > | 0.000 |
| ROLL [mrad]:  | 0.002    | 0.000    | < 0.01000 > | 0.000 |

STOP LOAD POSITION SAVE POSITION



## 5D Positioning System

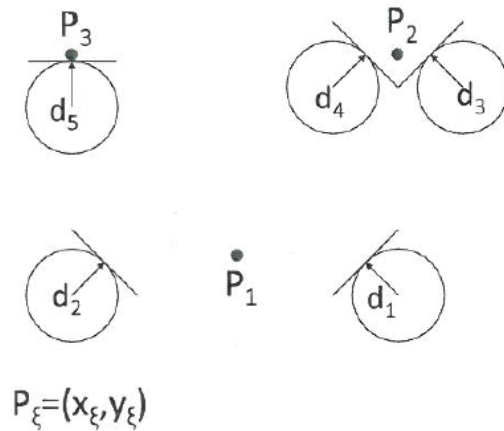
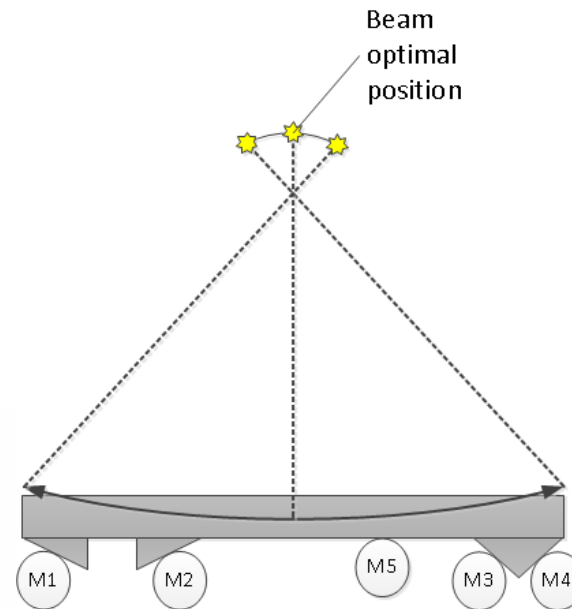


Figure 1

$$\begin{bmatrix} x \\ y \\ \rho \\ \omega \\ \phi \end{bmatrix} = \begin{bmatrix} \frac{1}{2} & \frac{1}{2} & 0 & 0 & 0 \\ 0 & 0 & \frac{1}{2} & \frac{1}{4} & \frac{1}{4} \\ 0 & 0 & 0 & 1 & -1 \\ -1 & 1 & 0 & 0 & 0 \\ 0 & 0 & -1 & \frac{1}{2} & \frac{1}{2} \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \\ y_1 \\ y_2 \\ y_3 \end{bmatrix}$$

$$\begin{bmatrix} x_1 \\ x_2 \\ y_1 \\ y_2 \\ y_3 \end{bmatrix} = \begin{bmatrix} 1 & -1 & 0 & 0 & 0 \\ 0 & 0 & 1 & -1 & 0 \\ 1 & 1 & 0 & 0 & 0 \\ 0 & 0 & 1 & 1 & 0 \\ 0 & 0 & 0 & 0 & \sqrt{2} \end{bmatrix} \cdot \begin{bmatrix} s_1 \\ s_2 \\ s_3 \\ s_4 \\ s_5 \end{bmatrix} + \begin{bmatrix} 0 & 0 & r - \frac{1}{2} & 0 & 0 \\ 0 & 0 & r & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 \end{bmatrix} \cdot \begin{bmatrix} x \\ y \\ \rho \\ \omega \\ \phi \end{bmatrix}$$



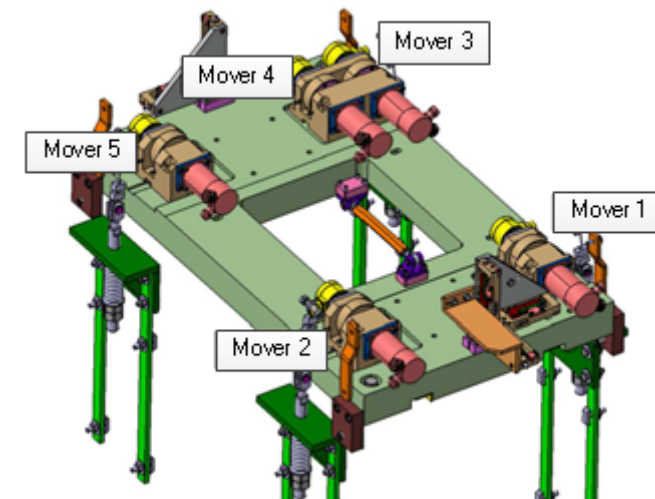
$$\begin{cases} \underline{X} = \underline{M} \cdot \underline{P} \\ \underline{P} = \underline{A} \cdot \underline{S} + \underline{B} \cdot \underline{X} \end{cases}$$

$$\underline{S} = \underbrace{(\underline{M} \cdot \underline{A})^{-1} (1 - \underline{M} \cdot \underline{B})}_{\underline{D}} \underline{X}$$

$$\underline{X} = \underline{D}^{-1} \cdot \underline{S}$$

$$\underline{D} = \begin{bmatrix} \frac{1}{2} & \frac{1}{2} & -\frac{r}{2} + \frac{1}{4} & -\frac{1}{4} & -\frac{1}{4} \\ -\frac{1}{2} & \frac{1}{2} & \frac{r}{2} - \frac{1}{4} & \frac{1}{4} & -\frac{1}{4} \\ \frac{1}{2} & \frac{1}{2} & \frac{1}{4} - \frac{r}{2} & \frac{1}{4} & \frac{1}{4} \\ -\frac{1}{2} & \frac{1}{2} & \frac{1}{4} + \frac{r}{2} & -\frac{1}{4} & \frac{1}{4} \\ 0 & \frac{1}{\sqrt{2}} & -\frac{1}{2\sqrt{2}} & 0 & \frac{1}{2\sqrt{2}} \end{bmatrix}$$

$$\underline{D}^{-1} = \begin{bmatrix} \frac{1}{2} & -\frac{1}{2} & r + \frac{1}{4} & r - \frac{3}{4} & \frac{1-4r}{2\sqrt{2}} \\ \frac{1}{2} & \frac{1}{2} & \frac{1}{4} & \frac{1}{4} & \frac{1}{2\sqrt{2}} \\ 0 & 0 & 1 & 1 & -\sqrt{2} \\ -1 & 1 & \frac{3}{2} & -\frac{1}{2} & -\frac{1}{\sqrt{2}} \\ -1 & -1 & \frac{1}{2} & \frac{1}{2} & \frac{1}{\sqrt{2}} \end{bmatrix}$$





Author especially wishes to thank people involved in PSI GFA, Controls and other departments, who (among others) contributed to the development of these systems and this presentation:  
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